PETCORE EUROPE



About Life Cycle Analysis (LCA)

Consumer safety
economic success
environmental
protection
social responsibility

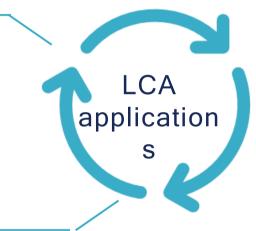
- For the environmental impacts, LCA has been a powerful method since decades.
- A very strong tool for business development toward sustainability
 - ✓ To effectively manage sustainability, companies must be able to quantify sustainability aspects
 - ✓ Holistic view on the potential environmental impacts of a product, service, technology, process,... over its life cycle
 - Many different indicators are addressed to assess the potential environmental impacts
 - Consistency of the assumptions that are use is IMPERATIVE



Applications where LCA can be

external

- Eco labeling
- Environmental reporting
- Marketing
- Environmental protection requirements



political

- Decision basis for regulations
- Green investment & procurement

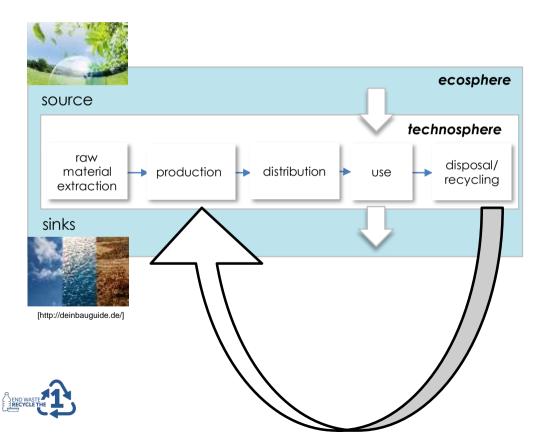
internal

- Hotspot analyses
- Process optimazation
- Research activities
- Continuous monitoring
- Eco-design
- Strategic planning
- Training
- Green investment & procurement
- Basis for scope 3 / framework for environmental footprint





Background: how it works



Principle procedure for carrying out reliable LCA

- 1. Capture all inputs and outputs over the life cycle
- 2. Capturing all elementary flows exchanged between ecosphere and technosphere
- 3. Quantify of potential environmental impacts for different environmental problem areas, e.g., climate change or acidification

Take Home Messages



LCA is a powerful, analytical tool to estimate the potential environmental impacts of a product, a process, a service, a technology, etc.

Goal and scope definition means the preparation of the LCA study, special focus should be paid to

- → system boundaries
- →allocation procedures
- → secondary data & generic data sets
- → characterization factors resp. assessment methods



Decisions and assumptions have to be well documented and described to communicate the results of an LCA study in a transparent and comprehensible way





PETCORE - Pilario Partnership





- There was a need for a more specific LCA model for the PET value chain
- Based on an existing model that was using only one generic dataset from Ecoinvent
- The new PET module has A LOT more parameters specific to the PET industry
- Resulting in a much more accurate and relevant LCA calculation
- Only PETCORE members have access to this module
- LCA tool development is has been done jointly with Pilario (<u>www.Pilario.com</u>, www.linkedin.com/company/Pilario)



LCA tool

- LCA Tool development with Pilario (based on Product Environmental Footprint)
- LCA Tool calculation method is peer reviewed
- Covers more PET packaging types (thermoforms, colours/opaques & functional) and processes (production, recycling,...)

Mechanical Recycling

Reuse (Bottle)

Virgin Production

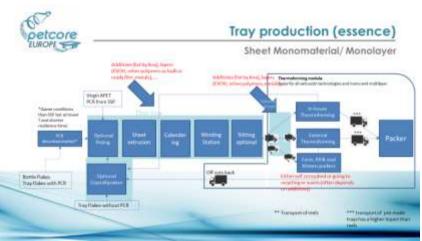
Bottles, Trays & Colours/O&F

Chemical Recycling

 Report contains all relevant KPI and supports interpretation of values, with up to 3 scenario comparison



LCA tool data flow



- ✓ The broadening of scope is based on the expertise shared in PETCORE LCA Working Group (WG)
- ✓ LCA WG members actively participated in the tool development







Second phase

- To further improve the accuracy of the data available for the PET industry
- When we have enough PETCORE members using this model we will be able to get an industry average and therefore improve the global databases
- Data would be shared only with permission from members and will be completely anonymous to PETCORE
- Benefits for the members are that they can more accurately compare themselves against the industry standard







System overview

Every member receives a tenant, which member's users (up to 3) can access.

Access to tenants are completely personalized to ensure confidentiality

Pilario is ISO 27001 compliant









Life Cycle Assessment

- LCA model for PETCORE EUROPE
- Environmental impact analyses specific to the PET value chain compliant
- Measure on all 13 impact categories





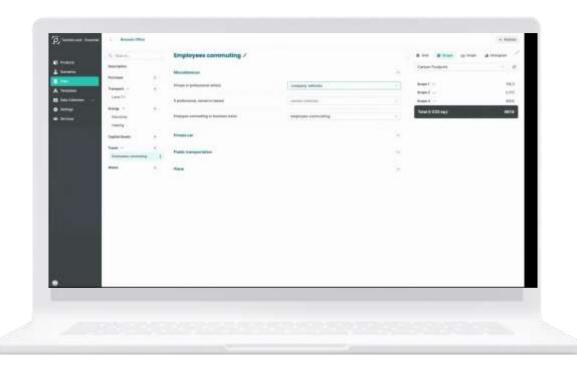


Ecodesign

- compare results (scenarios)
- test new products
- different user roles for security







Carbon Footprint

- Measure scope 1, 2& 3 emissions
- Use your specific emission factors





Our offer for PETCORE EUROPE members

€3,500

per year

- 3 users
- Access to the PETCORE LCA model
- Measurement on all 13 impact categories
- Conduct LCA's on up to 20 products
- Access to the Carbon Footprint model (for factory and site emissions)
- Access to the Ecodesign module

 We offer to our Members free 30-day trial period to get a first look at the module and explore the capabilities











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